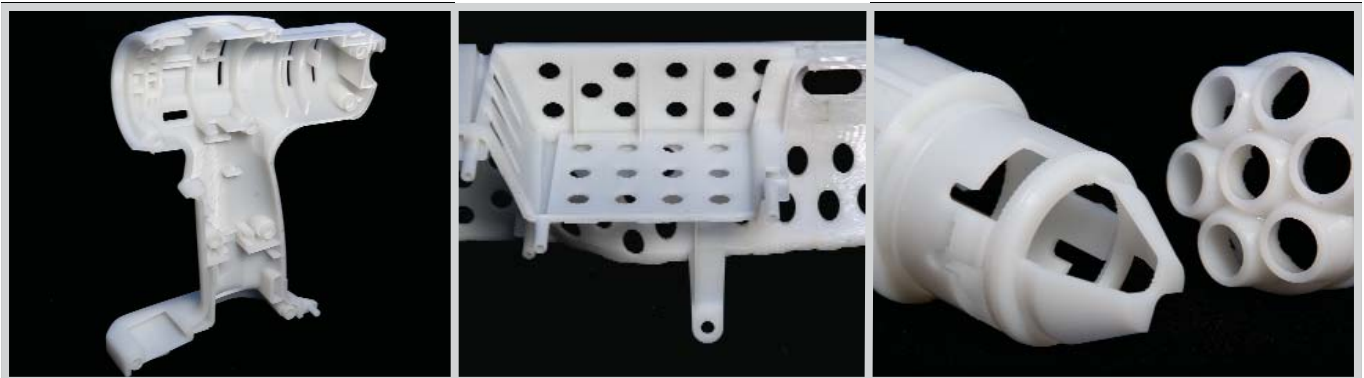


# Accura<sup>®</sup> 55 plastic

for use with solid-state stereolithography (SLA<sup>®</sup>) systems

**Simulate the look and feel of moulded ABS with this tough and versatile plastic.**



## APPLICATIONS

- Automotive interior components
- Short-run production parts
- Electronic components
- Testing of functional assemblies
- Rigid and durable functional prototypes
- Concept and marketing models
- Accurate, durable master patterns for urethane casting

## FEATURES

- Durable and rigid material
- Look and feel of moulded ABS
- High accuracy with less distortion
- High production speed
- Low viscosity formulation
- Fully developed and tested build styles

## BENEFITS

- Produce ABS-like parts without moulding or machining
- Increase market opportunities and acceptance for models
- Parts produced within tolerance and faithful to CAD data
- Increase system throughput
- Minimise part cleaning and finishing labour
- Maximise reliability with no user R&D

# Accura® 55 plastic

For use with solid-state stereolithography (SLA®) systems

“At Boston Scientific, we test several thousand designs each year. The speed of Accura® 55 has allowed us to produce more models in a shorter time. This greatly increases the number of designs we can test and improves our time to market. In addition, our engineers are amazed that they cannot distinguish the Accura® 55 prototypes from machined ABS and acetal articles.”

– Joseph Cihlar - Rapid Prototyping Team Lead, Boston Scientific

## TECHNICAL DATA

### Liquid Material

MEASUREMENT	CONDITION	VALUE:
Appearance		White
Liquid Density	@ 25 °C (77 °F)	1.13 g/cm <sup>3</sup>
Solid Density	@ 25 °C (77 °F)	1.20 g/cm <sup>3</sup>
Viscosity	@ 30 °C (86 °F)	155 - 185 cps
Penetration Depth (Dp) *		5.2 mils
Critical Exposure (Ec) *		7.4 mJ/cm <sup>2</sup>
Tested Build Styles		EXACT™, FAST™, EXACT-HR

### Post-Cured Material

MEASUREMENT	CONDITION	VALUE:
Tensile Strength	ASTM D 638	63 - 68 MPa (9200 - 9850 PSI)
Tensile Modulus	ASTM D 638	3200 MPa - 3380 MPa (460 - 490 KSI)
Elongation at Break (%)	ASTM D 638	5 - 8 %
Flexural Strength	ASTM D 790	88 - 110 MPa (12830 - 15920 PSI)
Flexural Modulus	ASTM D 790	2690 - 3240 MPa (390 - 470 KSI)
Impact Strength (Notched Izod)	ASTM D 256	12 - 22 J/m (0.2 - 0.4 ft-lb/in)
Impact Resistance (Gardner)	ASTM D5420	1.1 J (0.81 ft-lbs)
Heat Deflection Temperature	ASTM D 648 @ 66 PSI @ 264 PSI	55 - 58 °C (131 - 136 °F) 51 - 53 °C (123 - 127 °F)
Hardness, Shore D		85
Co-efficient of Thermal Expansion	ASTM E 831-93 TMA (T<T <sub>g</sub> , 0 - 40 °C) TMA (T<T <sub>g</sub> , 75 - 140 °C)	61 μm/m-°C (141 μin/in-°F) 163 μm/m-°C (326 μin/in-°F)
Glass Transition (T <sub>g</sub> )	DMA, E''	56 °C (132 °F)

\* Dp/Ec values are the same on all solid-state laser SLA® systems.



#### 3D Systems Europe Ltd.

Mark House, Mark Road  
Hemel Hempstead  
Herts HP2 7UA - UK  
www.3dsystems.com

Tel: (+44) 1442 282 600  
Fax: (+44) 1442 282 601  
marketing.uk@3dsystems.com  
Nasdaq: TDSC

#### 3D Systems GmbH

Postfach 12 02 07  
D-64239 Darmstadt  
Germany

Tel: (+49) 6151 357 0  
Fax: (+49) 6151 357 333  
info@3dsystems-europe.com

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